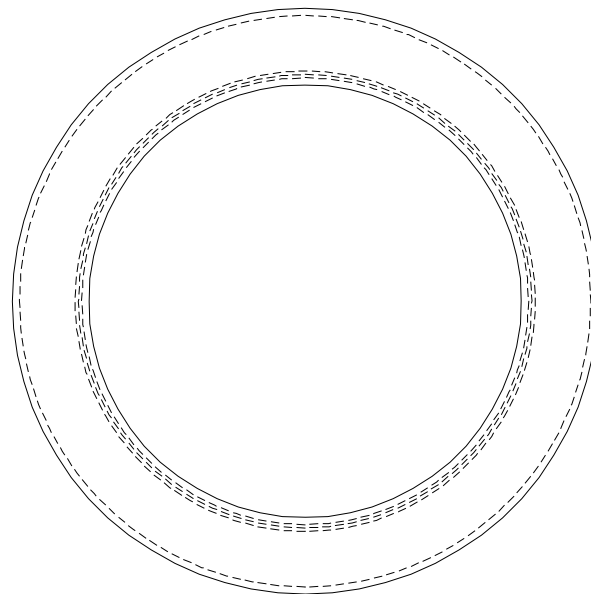
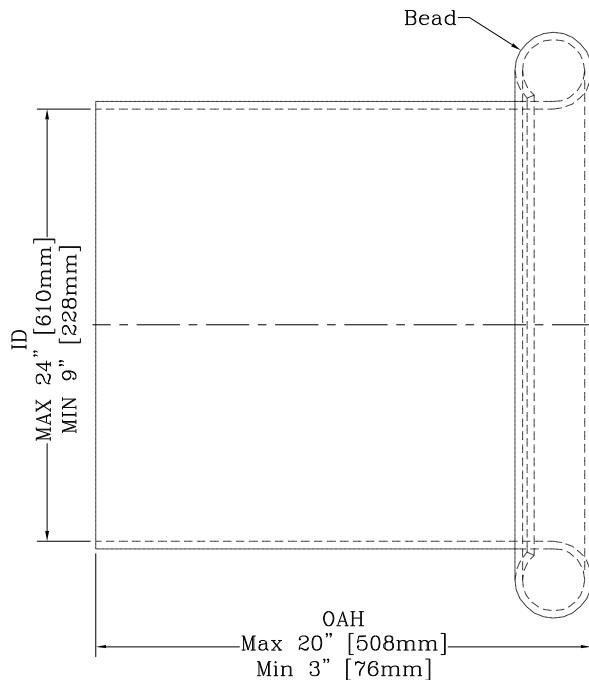


1 2 3 4 5 6 7 8 9 10 11 12 13 14  
 Max OAH and max material thickness cannot be obtained on the same part since they have an inverse relationship in the manufacturing process. See the SCRC chart for a graphical representation of this relationship.



**TOLEDO METAL SPINNING Co.**  
 1819 Clinton Street, Toledo, OH 43607  
 Tel:(419)535-5931 Fax:(419)535-0565  
 www.toledometal spinning.com

P/N: S-CY-BE-xDxx.xxx  
 Desc: Beaded cylinder for SC  
 Material: Al, M/S, SS, Inco. 625

DWG# S-CY-BE-xDxx.xxx.dwg Rev# N/C

Unless otherwise specified (DU = Inches)  
 Tolerances:  
 X. ±0.25 X.XX ±0.030 X.XXXX ±0.001  
 X.X ±0.12 X.XXX ±0.010 Ang. ±0.25  
 Break all edges with R1/32" to R1/16"