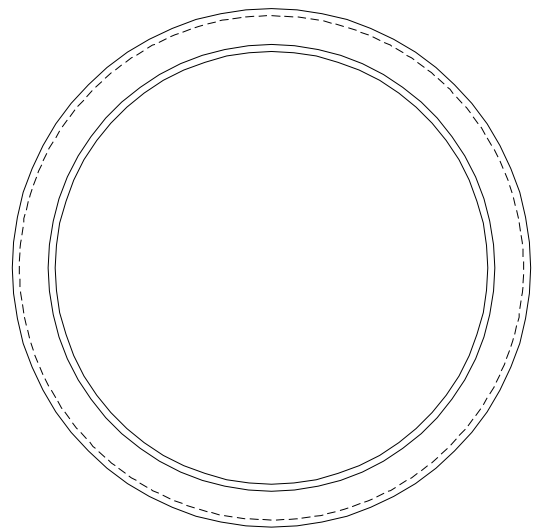
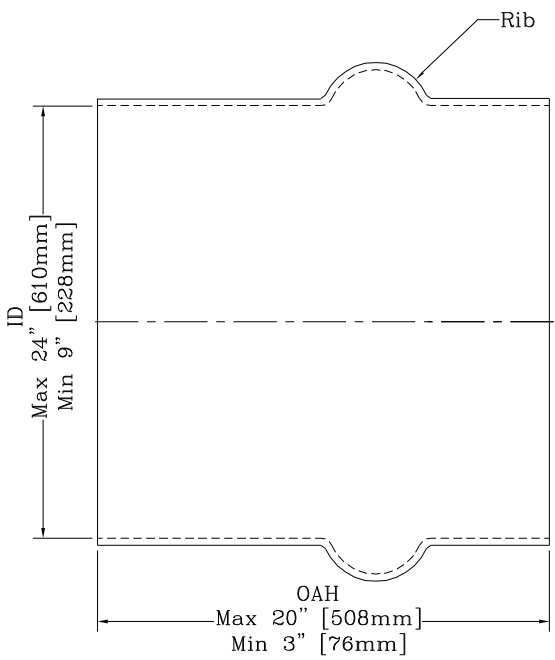


1 2 3 4 5 6 7 8 9 10 11 12 13 14
 Max OAH and max material thickness cannot be obtained on the same part since they have an inverse relationship in the manufacturing process. See the SCRC chart for a graphical representation of this relationship.



TOLEDO METAL SPINNING Co.
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P/N: S-CY-RI-xDxx.xxx
 Desc: Ribbed cylinder for SC
 Material: Al, M/S, SS, Inco. 625

DWG# S-CY-RI-xDxx.xxx.dwg Rev# N/C

Unless otherwise specified (DU = Inches)
 Tolerances:
 X. ±0.25 X.XX ±0.030 X.XXXX ±0.001
 X.X ±0.12 X.XXX ±0.010 Ang. ±0.25
 Break all edges with R1/32" to R1/16"