



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
I	A	Increased length of hem to 0.80" to allow more material for beading lip.	12/3/2010	



TOLEDO METAL SPINNING COMPANY

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P/N: TMSLD1618

Material: 304SS

Parent Metal Thickness: 0.048" (18 Ga)

DWG #: TMSLD1618

Date: 09/16/09

Drawn By: L.F.

Scale: 1:4

Rev: A

Unless otherwise specified:

- Tolerances:

X.	±0.25	X.XXX	±0.005
X.X	±0.12	X.XXXX	±0.001
X.XX	±0.03	Ang.	±1°
- All dimensions are in inches
- Break all edges with R1/32" to R1/16"