NOTES UNLESS OTHERWISE SPECIFIED:

1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF #10 R₂₀.

3. ESTIMATED INTERNAL VOLUME: 10.56 GALLONS. (2438.5 INCH³)

UNLESS OTHERWISE SPECIFIED:

1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL ± .25
   X.X ± .1
   X.XX ± .03
   X.XXX ± .010
   ANGULAR ± 2 DEG.
4. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± 0.02

SECTION A-A

A

B

C

D

TOLEDO METAL SPINNING COMPANY
EST. 1929

14" HOPPER WITH 11" STRAIGHT WALL

DRAWN BY: J.KNAPP  DATE: 14DEC2000
CHECKED BY:  ENG APPR:  MFG APPR:
CHECKED:
MFG APPL.

PROPRIETARY AND CONFIDENTIAL

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TMS141214

WEIGHT: 13.77
SHEET 1 OF 1