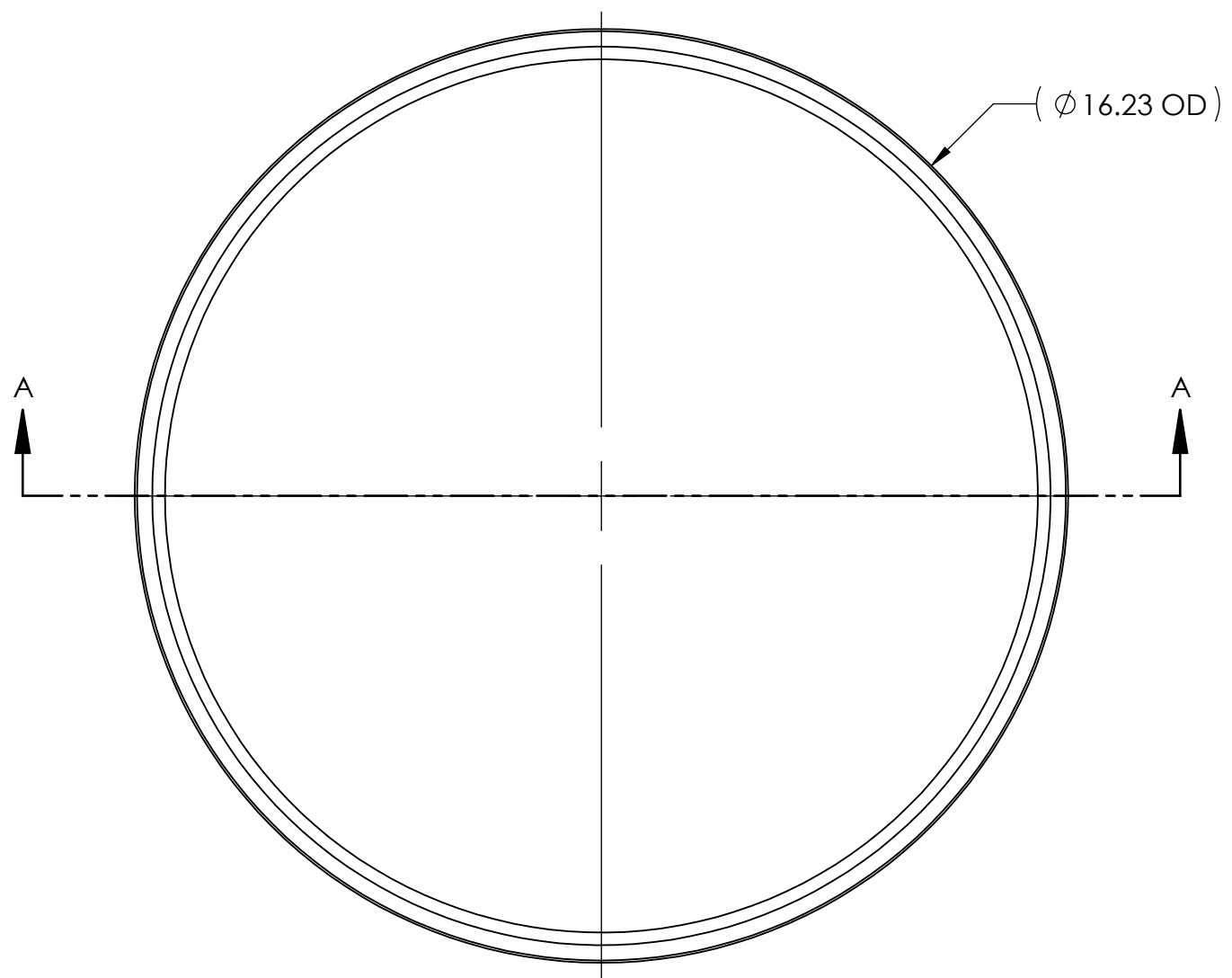


8 7 6 5 4 3 2 1

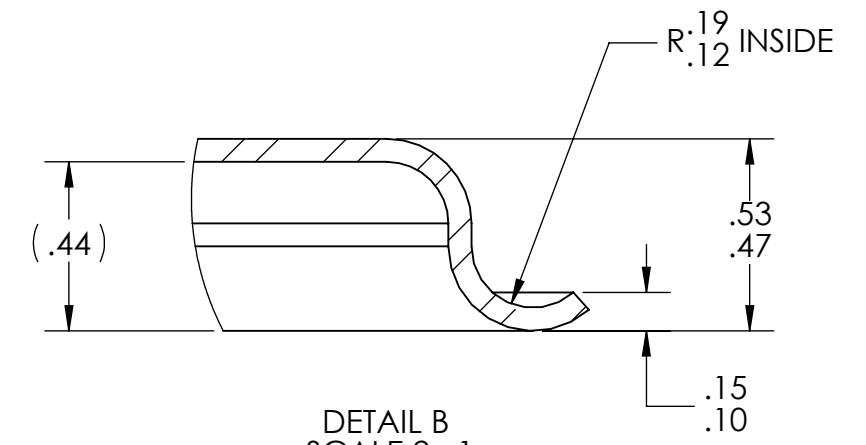
REVISIONS					
REV.	DESCRIPTION	DATE	APPROVED	SHEET	ZONE
A	INITIAL RELEASE FOR MANUFACTURING	18JUN2014	B. KEEL		

NOTES UNLESS OTHERWISE SPECIFIED

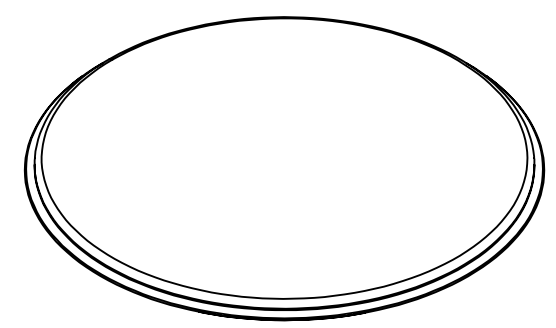
1. MATERIAL: 304 STAINLESS STEEL
2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE.



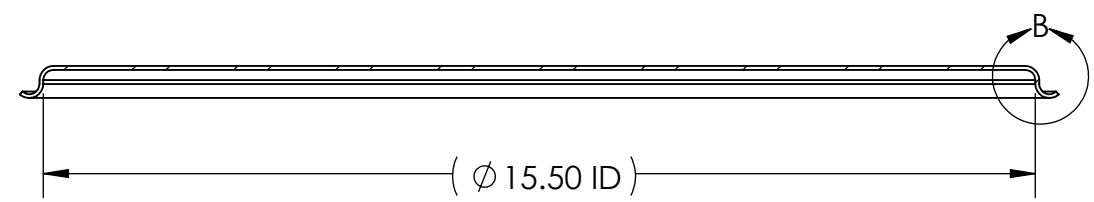
(ϕ 16.23 OD)



DETAIL B
SCALE 2 : 1



ISOMETRIC VIEW
SCALE 1:6



SECTION A-A

(ϕ 15.50 ID)

UNLESS OTHERWISE SPECIFIED: 1. DO NOT SCALE DRAWING 2. DIMENSIONS ARE IN INCHES 3. TOLERANCE: FRACTIONAL \pm .25 X.X \pm .1 X.XX \pm .03 X.XXX \pm .010 ANGULAR: \pm 2 DEG. 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS 5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 \pm .02	DRAWN	NAME	DATE	TOLEDO METAL SPINNING EST. 1929 TITLE: TMSL1416-BEADED
	CHECKED	B. KEEL	18JUN2014	
	ENG APPR.			
	MFG APPR.			
	Q.A.			
PROPRIETARY AND CONFIDENTIAL				SIZE DRAWING NUMBER REV B TMSL1416-BEADED A
THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.				
SCALE: 1:3		WEIGHT:	SHEET 1 OF 1	

8 7 6 5 4 3 2 1