1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
3. ESTIMATED INTERNAL VOLUME: 6.72 GALLONS, (1553.3 INCH³)

NOTES UNLESS OTHERWISE SPECIFIED:

1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL ± .25
   X.X ± .1
   X.XX ± .03
   X.XXX ± .010
   ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

REVISIONS

<table>
<thead>
<tr>
<th>REV.</th>
<th>DESCRIPTION</th>
<th>DATE</th>
<th>APPROVED</th>
</tr>
</thead>
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<tr>
<td>00</td>
<td>INITIAL RELEASE FOR MANUFACTURING</td>
<td>15DEC2000</td>
<td>J.KNAPP</td>
</tr>
<tr>
<td>01</td>
<td>Changed Overall Height from 16.4&quot; to 16.75&quot;</td>
<td>21JAN2012</td>
<td>L.FERNANDEZ</td>
</tr>
<tr>
<td>02</td>
<td>Changed Flat from 1.80&quot; to 1.68&quot;</td>
<td>10APR2012</td>
<td>L.FERNANDEZ</td>
</tr>
<tr>
<td>A</td>
<td>Updated sheet format, corrected title block and revision block author information, changed Radius from 0.75&quot; to 3.00&quot;, corrected Straight Wall dimension callout, added 0.10&quot; tolerance to Flat dimension.</td>
<td>19FEB2016</td>
<td>R.DAVIS</td>
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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
14" HOPPER WITH 5" STRAIGHT WALL

UNLESS OTHERWISE SPECIFIED:

DRAWN: J.KNAPP  DATE: 15DEC2000
CHECKED
ENG APPR.
MFG APPR.
Q.A.

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