NOTES UNLESS OTHERWISE SPECIFIED:
1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
3. ESTIMATED INTERNAL VOLUME: 7.35 GALLONS, (1696.9 INCH³)

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING.
2. DIMENSIONS ARE IN INCHES.
3. TOLERANCE:
   FRACTIONAL ± .25
   X.X ± .1
   X.XX ± .03
   X.XXX ± .010
   ANGULAR: ± 2 DEG.
4. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS.
5. THIRD ANGLE PROJECTION.
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

REV.
REV. DESCRIPTION DATE APPROVED
00 INITIAL RELEASE FOR MANUFACTURING 14DEC2000 J.KNAPP
01 Changed ID from 16.08" to 16.00" 23SEP2005 J.KNAPP
02 Changed Flat from 1.86" to 1.68", changed Straight Wall from 3.85" to 3.9" Ref. 22FEB2012 L.FERNANDEZ
03 Changed Radius from 0.75" to 3.00", changed Straight Wall from 3.9" Ref to 3.29" Ref 27MAR2012 L.FERNANDEZ
A Updated sheet format, corrected title block and revision block author information, corrected Straight Wall dimension callout, added 0.10" tolerance to Flat dimension. 23FEB2016 R.DAVIS

TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
16" HOPPER WITH 3" STRAIGHT WALL

SIZE:
DRAWING NUMBER: TMS16314
SCALE: 1:6
WEIGHT: 8.54
SHEET 1 OF 1