NOTES UNLESS OTHERWISE SPECIFIED:

1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

3. ESTIMATED INTERNAL VOLUME: 14.75 GALLONS (3408.0 INCH³)

TOLEDO METAL SPINNING COMPANY
EST. 1929

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