NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
3. ESTIMATED INTERNAL VOLUME: 14.75 GALLONS (3408.0 INCH³)

REV. DESCRIPTION DATE APPROVED
00 INITIAL RELEASE FOR MANUFACTURING 15DEC2000 J.KNAPP
01 Changed Metal Thickness from 0.081" to 0.067" Ref and from 0.045" to 0.037" Ref, changed ID from 20.00" to 19.91", changed Flange Radius from 0.20" to 1.93", 05JUN2009 L.FERNANDEZ
02 Changed Flat from 1.5" to 1.68", changed ID from 19.91" to 19.93", changed Flange Radius from 0.20" to 0.22", changed Overall Height from 21.1" to 21.0" 16SEP2009 L.FERNANDEZ
03 Changed Radius from 0.75" to 3.00", changed Straight Wall from 5.2" to 4.33" Ref 01JUL2012 D.JOHNSON
A Updated sheet format, corrected title block and revision block author information, corrected Straight Wall dimension callout, added 0.10" tolerance to flat dimension, changed Flange Radius from 0.22" to 0.20", changed Title from 5" Straight Wall to 4" 23FEB2016 R.DAVIS

SCALE: 1:8

WEIGHT: 13.59

SHEET 1 OF 1

TOLEDO METAL SPINNING COMPANY
EST. 1929

20" HOPPER WITH 4" STRAIGHT WALL

SIZE DRAWING NUMBER REV
A TMS20514 A