NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

3. ESTIMATED INTERNAL VOLUME: 31.48 GALLONS (7273.01 INCH³)

SECTION A-A

REVISIONS

<table>
<thead>
<tr>
<th>REV.</th>
<th>DESCRIPTION</th>
<th>DATE</th>
<th>APPROVED</th>
</tr>
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<tr>
<td>00</td>
<td>INITIAL RELEASE FOR MANUFACTURING</td>
<td>21DEC2000</td>
<td>J.KNAPP</td>
</tr>
<tr>
<td>01</td>
<td>Changed Flat from 1.86&quot; to 1.85&quot;</td>
<td>21JAN2010</td>
<td>L.FERNANDEZ</td>
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<tr>
<td>02</td>
<td>Changed Straight Wall from 9.10&quot; to 9.00&quot;</td>
<td>29FEB2012</td>
<td>L.FERNANDEZ</td>
</tr>
<tr>
<td>03</td>
<td>Changed Radius from 1.00&quot; to 3.00&quot;, changed Flange Radius from 0.23&quot; to 0.22&quot;, changed Flat from 1.85&quot; to 1.68&quot;, changed Straight Wall from 9.00&quot; to 8.41&quot;</td>
<td>07JUL2012</td>
<td>D.JOHNSON</td>
</tr>
</tbody>
</table>

A. Updated sheet format, corrected title block and revision block author information, corrected Straight Wall dimension callout, added 0.10" tolerance to Flat dimension, changed Flange Radius from 0.22" to 0.20", changed Title from 9" Straight Wall to 8".

21MAR2016 R.DAVIS

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING.
2. DIMENSIONS ARE IN INCHES.
3. TOLERANCE:
   - FRACTIONAL ±.25
   - X.X ±.1
   - X.XX ±.03
   - X.XXX ±.010
4. ANGULAR: ±2 DEG.
5. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS.
6. THIRD ANGLE PROJECTION.
7. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±0.02.

TOLEDO METAL SPINNING COMPANY
EST. 1929

24" HOPPER WITH 8" STRAIGHT WALL

TOLEDO METAL SPINNING COMPANY
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