NOTES UNLESS OTHERWISE SPECIFIED:

1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

3. ESTIMATED INTERNAL VOLUME: 1.49 GALLONS, (344.1 INCH³)

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING.
2. DIMENSIONS ARE IN INCHES.
3. TOLERANCE:
   FRACTIONAL: ±.25
   X.X ±.1
   X.XX ±.03
   X.XXX ±.010
   ANGULAR: ±2 DEG.

4. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS.
5. THIRD ANGLE PROJECTION.
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

TOLEDO METAL SPINNING COMPANY
EST. 1929

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