1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
3. ESTIMATED INTERNAL VOLUME: 3.01 GALLONS, (694.8 INCH³)

NOTES UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL: ± .25
   X.X: ± .1
   X.XX: ± .03
   X.XXX: ± .010
   ANGULAR: ± 2 DEG.
4. INTERPRET DRAWING PER ASME: Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

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TOLEDO METAL SPINNING COMPANY
EST.1929

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REV. DESCRIPTION DATE APPROVED
00 INITIAL RELEASE FOR MANUFACTURING 14DEC2000 J.KNAPP
01 Changed Flat from 1.86" to 1.68" 20JAN2010 L.FERNANDEZ
02 Changed Straight Wall from 8.7" to 8.29" 09APR2012 L.FERNANDEZ
03 Changed Straight Wall from 8.29" to 8.50" 19JUL2012 D.JOHNSON
A Updated sheet format, corrected title block and revision block author information, changed Radius from 1.00" to 3.00", corrected Straight Wall dimension callout, changed Title from 9" Straight Wall to 8", added 0.10" tolerance to Flat dimension. 23FEB2016 R.DAVIS