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NOTES (UNLESS OTHERWISE SPECIFIED) :

1. PART IS SEAMLESS, FORMED FROM SHEET METAL CONTAINING NO WELDS.
2. NO SHARP EDGES OR BURRS
3. SEE **FINISH LIST** FOR AVAILABLE SURFACE FINISHES.
4. SEE **MATERIAL LIST** FOR AVAILABLE PARENT METALS AND THICKNESSES.
 1. MAXIMUM OAH IS 9.75" FOR STAINLESS WITH A THICKNESS GREATER THAN 0.075".
5. IMPORTANT: PART WALL THICKNESS THINS OUT BY APPROXIMATELY 10-25% FROM PARENT METAL THICKNESS, DEPENDING ON THE FORMING PROCESS (NOT DEPICTED).

REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	11DEC2001	J.KNAPP
01	Updated sheet format, clarified material thicknesses notation	08AUG2012	D.JOHNSON
A	Updated sheet format, corrected title block and revision block author information, added notes 1 through 5.	15APR2016	R.DAVIS

UNLESS OTHERWISE SPECIFIED:

1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
 - FRACTIONAL ± .25
 - X.X ± .1
 - X.XX ± .03
 - X.XXX ± .010
 - ANGULAR: ± 2 DEG.
4. INTERPRET DRAWING PER ASME-Y14.5M-2009 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

	NAME	DATE
DRAWN	J.KNAPP	11DEC2001
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
27" RADIUS DOME WITH 24" ID

SIZE	DRAWING NUMBER	REV
A	TMSD24D27R	A

SCALE: 1:7 WEIGHT: 17.98 (16ga CRS) SHEET 1 OF 1

Price or purchase online at
www.toledometal spinning.com
or contact sales at 419-214-3245 or
sales@toledometal spinning.com.