

4

3

2

1

NOTES UNLESS OTHERWISE SPECIFIED

1. MATERIAL: 304 STAINLESS STEEL
2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE.

REVISIONS				
REV.	DESCRIPTION	DATE	APPROVED	ZONE
A	INITIAL RELEASE FOR MANUFACTURING	1MAR2016	B. KEEL	

Ø .50 THRU

Ø 24.00 ID

90°

12.50 ± .25

SECTION A-A

(1.00)

R.50 INSIDE

(.054)

DETAIL B
SCALE 1 : 2

.060

(.042)

Ø 1.44
FLAT

DETAIL C
SCALE 1 : 2

DIMETRIC VIEW
SCALE 1:10

UNLESS OTHERWISE SPECIFIED:

1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
FRACTIONAL ± .25
X.X ± .1
X.XX ± .03
X.XXX ± .010
ANGULAR: ± 2 DEG.
4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

	NAME	DATE
DRAWN	B. KEEL	16MAR2016
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

PROPRIETARY AND CONFIDENTIAL

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE: 24" DIAMETER 304 STAINLESS STEEL HOPPER WITH A 1" STRAIGHT WALL; 90 DEGREE INCLUDED ANGLE CONICAL SECTION

SIZE	DRAWING NUMBER	REV
A	TMS240116-90	A

SCALE: 1:6 WEIGHT: SHEET 1 OF 1