NOTES UNLESS OTHERWISE SPECIFIED

1. MATERIAL: 304 STAINLESS STEEL
2. WELD REQUIREMENTS: MINIMIZE WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS TO BE SMOOTH AFTER WELDING.
3. INSIDE FINISH: BRUSH FINISH TO 32 Ra.
4. OUTSIDE FINISH: BRUSH FINISH TO 125 Ra.
5. REMOVE ALL SHARP EDGES AND BURRS. BREAK WITH A .02 IN X 45 DEG CHAMFER OR .02 IN RADIUS.
6. DESIGN IS PER CUSTOMER SPECIFICATIONS. TMS IS PROVIDING DRAWING SUPPORT ONLY AND UNDER NO CIRCUMSTANCE MAKES ANY CLAIMS FOR PERFORMANCE. TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.

SECTION A-A

NOTE: UNLESS OTHERWISE SPECIFIED.

MATERIAL: 304 STAINLESS STEEL
WELD REQUIREMENTS: MINIMIZE WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS TO BE SMOOTH AFTER WELDING.
INSIDE FINISH: BRUSH FINISH TO 32 Ra.
OUTSIDE FINISH: BRUSH FINISH TO 125 Ra.
REMOVE ALL SHARP EDGES AND BURRS. BREAK WITH A .02 IN X 45 DEG CHAMFER OR .02 IN RADIUS.

TOLEDO METAL SPINNING Co.

TITLE: 304SS HOPPER WITH TMS FERRULE

DRAWN: A. KEEL DATE: 29APR2014
CHECKED: MFG APPR.
ENG APPR.
Q.A.

UNLESS OTHERWISE SPECIFIED:
1. DIMENSIONS ARE IN INCHES
2. TOLERANCE:
   1.00 OR GREATER: .03
   .100 TO 1.00: .01
   SMALLER THAN .100: .002
3. THIRD ANGLE PROJECTION
4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS

DO NOT SCALE DRAWING