NOTES UNLESS OTHERWISE SPECIFIED:

1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

3. ESTIMATED INTERNAL VOLUME: 41.59 GALLONS (9607.1 INCH³)

REVISIONS

REV. DESCRIPTION DATE APPROVED
00 INITIAL RELEASE FOR MANUFACTURING 15DEC2000 J.KNAPP
01 Changed Straight Wall from 9.9" to 9.84" 23MAR2003 J.KNAPP
02 Changed Flat from 1.85" to 1.5", changed Overall Height from 26.8" to 25.9" 15JAN2010 L.FERNANDEZ
03 Changed Radius from 1.00" to 3.00", changed Straight Wall from 9.84" to 9.23", changed Radius from .20" to .22", changed Flat from 1.5" to 1.68" 03JUL2012 L.FERNANDEZ
04 Changed Overall Height from 25.9" to 25.5" 05OCT2012 D.JOHNSON
05 Updated sheet format, corrected title block and revision block author information, corrected Straight Wall dimension callout, added 0.10" tolerance to Flat dimension, changed Flange Radius from 0.22" to 0.20", changed Title from 10" Straight Wall to 9" 08MAR2016 R.DAVIS

TOLEDO METAL SPINNING COMPANY
EST. 1929

20" HOPPER WITH 9" STRAIGHT WALL

SCALE: 1:8
WEIGHT: 1404.99
SHEET 1 OF 1

QUALITY ASSURANCE
MFG APPR.
ENG APPR.
CHECKED
DRAWN

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL ± .25
   X.X ± 1
   X.XX ± .03
   X.XXX ± .010
   ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

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