1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
3. ESTIMATED INTERNAL VOLUME: 23.07 GALLONS (5329.22 INCH³)

NOTES UNLESS OTHERWISE SPECIFIED:

1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCES:
   - FRACTIONAL: ± .25
   - X.X: ± 1
   - X.XX: ± .03
   - X.XXX: ± .010
   - ANGULAR: ± 2 DEG.
4. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

REVISIONS

<table>
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<tr>
<th>REV.</th>
<th>DESCRIPTION</th>
<th>DATE</th>
<th>APPROVED</th>
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<td>00</td>
<td>INITIAL RELEASE FOR MANUFACTURING</td>
<td>15DEC2000</td>
<td>J.KNAPP</td>
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<tr>
<td>01</td>
<td>Changed Overall Height from 26.5&quot; to 26.3&quot;, changed ID from 21.38&quot; to 21.19&quot;</td>
<td>23MAR2003</td>
<td>J.KNAPP</td>
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<td>02</td>
<td>Changed Straight Wall from 9.38&quot; to 9.4&quot;, changed Radius from 0.75&quot; to 3.00&quot;, changed flat from 1.86&quot; to 1.3&quot;, changed ID from 21.19&quot; to 21.09&quot;</td>
<td>16SEP2009</td>
<td>L.FERNANDEZ</td>
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<td>03</td>
<td>Changed Straight Wall from 9.4&quot; to 9.66&quot;, changed overall height from 26.3&quot; to 26.29&quot;, changed flat from 1.3&quot; to 1.68&quot;</td>
<td>26JUN2012</td>
<td>L.FERNANDEZ</td>
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<td>04</td>
<td>Changed Overall Height from 26.29&quot; to 26.00&quot;</td>
<td>05OCT2012</td>
<td>D.JOHNSON</td>
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A Updated sheet format, corrected title block and revision block author information, corrected Straight Wall dimension callout, added 0.10" tolerance to Flat dimension, changed Flange Radius from 0.22" to 0.20", changed Title from 10" Straight Wall to 8".
08MAR2016 R.DAVIS

TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE: 22" HOPPER WITH 8" STRAIGHT WALL

SIZE | DRAWING NUMBER | REV | SHEET 1 OF 1
--- | -------------- | ---- | ---
A | TMS221014 | A |