NOTES UNLESS OTHERWISE SPECIFIED:

1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
3. ESTIMATED INTERNAL VOLUME: 1.49 GALLONS, (344.1 INCH³)

REV.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>DATE</th>
<th>APPROVED</th>
</tr>
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<td>INITIAL RELEASE FOR MANUFACTURING</td>
<td>14DEC2000</td>
<td>J.KNAPP</td>
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<tr>
<td>Changed Flat from 1.86&quot; to 1.65&quot;</td>
<td>20JAN2010</td>
<td>L.FERNANDEZ</td>
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<td>10APR2012</td>
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<tr>
<td>Changed Straight Wall from 3.10&quot; to 2.80&quot;</td>
<td>19JUL2012</td>
<td>D.JOHNSON</td>
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A. Updated sheet format, corrected title block and revision block author information, changed Radius from 1.00" to 3.00", corrected Straight Wall dimension callout, changed Title from 3" Straight Wall to 2", added 0.10" tolerance to Flat dimension.

23FEB2016 R.DAVIS

TOLEDO METAL SPINNING COMPANY
EST. 1929

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL ± .25
   .X ± .1
   .XX ± .03
   .XXX ± .01
   ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.02

PROPRIETARY AND CONFIDENTIAL
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TOLEDO METAL SPINNING COMPANY
DRAWING NUMBER A
SIZE  TMS9314
REV
SCALE: 1:4
WEIGHT: 3.23
SHEET 1 OF 1