1. **Parent Material:** 304 Stainless Steel, 14 Gauge (0.075" Thick)

2. **Finish:** No metal finishing required. The final finish shall be the result of the processes used to fabricate the shape, resulting in an estimated surface roughness of 80 Ra.

3. **Estimated Internal Volume:** 4.21 Gallons, (972.02 Inch³).

**Notes Unless Otherwise Specified:**

1. **Scale:** 1:10

2. **Drawing Number:** TMSCUP141214

3. **Title:** 14" Cup with 12" Overall Height

4. **Revision:** A

5. **Scale:** 1:4

6. **Weight:** 15.40

7. **Sheet:** 1 of 1

---

**Drawing Title Block:**

**TOLEDO METAL SPINNING COMPANY**

**EST. 1929**

**Name:** J.Knapp

**Date:** 12DEC2001

**Approved:**

**UNLESS OTHERWISE SPECIFIED:**

1. Do not scale drawing.
2. Dimensions are in inches.
3. Tolerance:
   - Fractional ± 0.25
   - X.X ± 0.1
   - X.XX ± 0.03
   - X.XXX ± 0.010
   - Angular: ± 2 Deg.
4. Interpret drawing per ASME Y14.5M-1994 Standards
5. Third Angle Projection
6. Remove burrs & break all sharp edges with R0.03 ± 0.02

**Proprietary and Confidential**

The information contained within this drawing is the sole property of Toledo Metal Spinning Company. Any reproduction in part or as a whole without written permission of Toledo Metal Spinning Company is prohibited.