NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

3. ESTIMATED INTERNAL VOLUME: 4.21 GALLONS, (972.02 INCH³).

REV. DESCRIPTION DATE APPROVED
00 INITIAL RELEASE FOR MANUFACTURING 12DEC2001 J.KNAPP
A Updated sheet format, corrected title block and revision block author information, changed ID 14.06" to 14.00", changed Overall Height from 7.00" to 6.40", added Straight Wall ref dimension. 11JAN2017 R.DAVIS

UNLESS OTHERWISE SPECIFIED:

1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL ± .25
   XX ± .1
   X.XX ± .03
   X.XXX ± .010
4. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.

TOLEDO METAL SPINNING COMPANY
EST. 1929

14" CUP WITH 6" OVERALL HEIGHT

DRAWING NUMBER
TMSCUP14514

NAME DATE
J.KNAPP 12DEC2001

CHECKED
ENG APPR.
MFG APPR.
Q.A.

SCALE: 1:10
WEIGHT: 9.64
SHEET 1 OF 1