NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

3. ESTIMATED INTERNAL VOLUME: 3.87 GALLONS, (89.36 INCH³).

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL ± .25
   X.X ± .1
   X.XX ± .03
   X.XXX ± .010
   ANGULAR ± 2 DEG.
4. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± 0.02

REVISIONS

<table>
<thead>
<tr>
<th>REV.</th>
<th>DESCRIPTION</th>
<th>DATE</th>
<th>APPROVED</th>
</tr>
</thead>
<tbody>
<tr>
<td>00</td>
<td>INITIAL RELEASE FOR MANUFACTURING</td>
<td>12 DEC 2001</td>
<td>J. KNAPP</td>
</tr>
<tr>
<td>A</td>
<td>Updated sheet format, corrected title block and revision block author information, changed Overall Height from 4.60&quot; to 4.56&quot;, changed ID from 16.08&quot; to 15.99&quot;, changed Flange Radius from 0.22&quot; to 0.20&quot;, added Straight Wall ref dimension.</td>
<td>11 JAN 2017</td>
<td>R. DAVIS</td>
</tr>
</tbody>
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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE: 16" CUP WITH 5" OVERALL HEIGHT

SIZE: A
DRAWING NUMBER: TMSCUP16314

SCALE: 1:5
WEIGHT: 9.43
SHEET: 1 OF 1