NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

3. ESTIMATED INTERNAL VOLUME: 8.67 GALLONS. (200.84 INCH³).

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL: ± .25
   .X: ± .1
   .XX: ± .03
   .XXX: ± .010
   ANGULAR: ± 2 DEG.
4. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

REV. DESCRIPTION DATE APPROVED
00 INITIAL RELEASE FOR MANUFACTURING 12DEC2001 J.KNAPP
A Updated sheet format, corrected title block and revision block author information, changed Range OD from 17.26" to 17.19", changed ID from 16.08" to 15.99", changed Range Radius from 0.22" to 0.20", added Straight Wall ref dimension. 11JAN2017 R.DAVIS

TOTAL METAL SPINNING COMPANY
EST. 1929

16" CUP WITH 10" OVERALL HEIGHT

SIZE DRAWING NUMBER
A TMSCUP16914

SCALE: 1:5 WEIGHT: 15.43 SHEET 1 OF 1