NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

3. ESTIMATED INTERNAL VOLUME: 3.87 GALLONS, (893.36 INCH³).

SCALE 1 : 14

A

19.99 ID

21.19 FLANGE OD

10.23 OAH

SECTION A-A

REV.
DESCRIPTION
DATE
APPROVED

00 INITIAL RELEASE FOR MANUFACTURING
12DEC2001 J.KNAPP

01 Changed Flange Radius from 0.20" to 0.25", changed ID from 19.91" to 19.93"
21JAN2010 L.FERNANDO

A

Updated sheet format, corrected title block and revision block author information, changed Overall Height from 10.00" to 10.23", changed ID from 19.93 to 19.99", changed Flange Radius from 0.25" to 0.20", changed Bottom Radius from 0.50" to 0.44", added Straight Wall ref dimension.

11JAN2017 R.DAVIS

TOLEDO METAL SPINNING COMPANY
EST. 1929

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL ± .25
   X.X ± .1
   X.XX ± .03
   X.XXX ± .010
4. INTERPRET DRAWING PER ASME Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
20" CUP WITH 10" OVERALL HEIGHT

SIZE:
TMSCUP201014

DRAWING NUMBER
REV

SCALE: 1:14
WEIGHT: 21.10
SHEET 1 OF 1

NAME DATE
J.KNAPP 12DEC2001

CHECKED
ENG APPR.
MFG APPR.
Q.A.