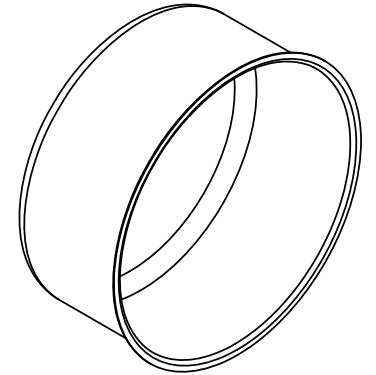


SECTION A-A
SCALE 1 : 6



TOLEDO METAL SPINNING COMPANY

1819 Clinton Street, Toledo, OH 43607
 Tel:(419) 535-5931, Fax: (419) 535-0565
 www.toledometal spinning.com

P/N: TMSCUP221014

DESCRIPTION: 22" Single Draw Cup

Parent Metal Thickness: 0.075" /14 Ga

DATE: 06/03/2010

DRAWN BY: L.F.

REV. -

Unless otherwise specified:

1. Tolerances:

X.	±0.25	X.XXX	±0.005
X.X	±0.12	X.XXXX	±0.001
X.XX	±0.03	Ang.	±1°
2. All dimensions are in inches
3. Break all edges with R1/32" to R1/16"