NOTES UNLESS OTHERWISE SPECIFIED
1. PARENT MATERIAL: 304 STAINLESS STEEL, 11 GAUGE (0.120" THICK)
2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
3. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL
   BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE,
   RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
4. ESTIMATED INTERNAL VOLUME: 35.44 GALLONS. (8186.10 INCH³).

REV.
A INITIAL RELEASE FOR MANUFACTURING 06AUG2014 B.KEEL
B Changed Str Wall from 7.00" to 1.00" 07JAN2015 B.KEEL
C Updated sheet format, changed ID from 31.83" to 31.80", added 0.25" tolerance to
   Flat dimension, added 0.25" tolerance to Overall Height dimension. MAR2019 R.DAVIS

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL: ±.25
   X.X ±.1
   X.XX ±.03
   X.XXX ±.010
   ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER
   ASME-Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

TOLEDO METAL SPINNING COMPANY
EST. 1929

Title: 32" HOPPER WITH 1" STRAIGHT WALL

Drawing Number: TMS322111

Scale: 1:20

Weight: 30.01
Sheet 1 of 1